Preparation

**Part Number: PT924-48140** 

### **Kit Contents**

Item#	Quantity Reqd.	Description
1	1	Cargo Tray
2	10	Adapter Pads

## **Hardware Bag Contents**

Item#	Quantity Reqd.	Description
1		
2		
3		

## **Additional Items Required For Installation**

Item#	Quantity Reqd.	Description
1		
2		
3		

#### **Conflicts**

### **Recommended Tools**

Personal & Vehicle	Notes
Protection	
VEHICLE PROTECTION	FOR REAR BUMPER
<b>Special Tools</b>	Notes
<b>Installation Tools</b>	Notes
Consist Chaminals	NI-4
Special Chemicals	Notes

### **General Applicability**

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### **Recommended Sequence of Application**

Item#	Accessory
1	

\*Mandatory

## Vehicle Service Parts (may be required for reassembly)

Item#	Quantity Reqd.	Description
1		
2		
3		

### Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION</u>: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

#### Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

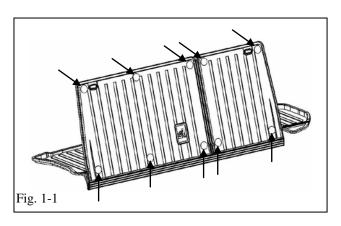
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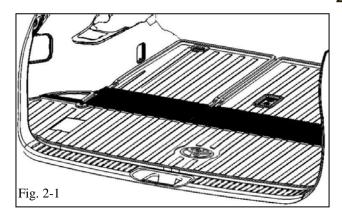
These guidelines can be found in the "Accessory Installation Practices" document.

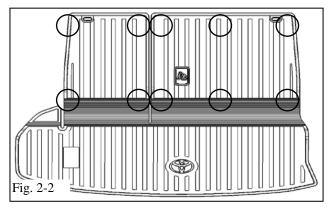
This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.







## 1. Preparation.

- (a) Open package and check part for damage and kit contents, including 10 adapter pads attached to velcro on the seatback area of liner. (Fig 1-1)
- (b) Open the rear hatch.
- (c) Remove any cargo and debris from the rear cargo area.
- (d) Fold both rear seats down.



(e) Place vehicle protection over the rear bumper.

# 2. Install the Cargo Tray.

- (a) Place cargo tray in cargo area with logo towards the rear of the vehicle and facing up. (Fig 2-1)
- (b) Fold seatback areas of liner back to allow access to adapter pads.
- (c) Remove green plastic film from all adapter pads on seatback area of tray, to expose velcro, and discard.
- (d) Pull rear seat straps through cut-outs in tray.



(e) Ensure tray makes full contact with trunk floor.



(f) Rub/massage areas of cargo tray shown to ensure proper velcro attachment to seatback before actuating rear seats up. (Fig. 2-2)

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- (g) When actuating seats up for the first few times, push hinge area down until seat is half upright. This will condition the liner to fall in place on the vehicle.
- (h) Due to shipping method, it may take up to 24 hours of warmth (room temperature) to completely form to its intended shape and lie flat.

### 3. Complete the Installation.

- (a) Remove vehicle protection.
- (b) Close the rear hatch.

### **CAUTIONS:**



• It is Important that the cargo tray is not installed in your vehicle if the cargo area carpet is damp or wet, as mildew may result. Therefore, completely dry the carpet out before installing your cargo tray.



• Adapter pads will remain adhered to the seatback when removing the tray, allowing for reattachment in those locations.



 To maintain the luster and non-stick finish of your cargo tray, clean with a cloth as required using mild soap and water.



 Your cargo tray is chemically resistant to most fluids used in normal vehicle maintenance. Great caution must be used when transporting corrosive chemicals. Should a spill occur, the tray should be carefully removed from the vehicle and washed thoroughly to prevent damage. If contact is made, follow chemical manufacturer's instructions and cautions.

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Checklist - these points  $\boldsymbol{MUST}$  be checked to ensure a quality installation.

Check:	Look For:	
Accessory Function Checks		
Correct part number has been installed.	Verify part number on package.	
Vehicle Function Checks		
Confirm rear hatch closes completely.	Verify rear hatch fully closes.	
Vehicle Appearance Check		
Vehicle Appearance Check  ☐ After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process.  (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)	

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